



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DAS
13
9-89

MAR 13 2018

RBEA62309-65
Job Sheet 173937



Part No: RBEA62309-65

Job Qty: 6 ea

Part Name: Laminated Location Card



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62309-65 Rev 12 IPP Rev A 17.01.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/28/18	0.00	0.00	Purchasing		AT 18/03/21
110	Packaging	6 pcs		4/28/18	0.00	0.00	Packaging2		AT 18/03/21
120	QC	6 pcs		4/28/18	0.00	0.00	QC6		38
130	Packaging	6 pcs		4/28/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	6 Ea		4/28/18	0.00	0.00	QC21		GA135

Part Op 100 - Issue P/O: _____ MANUFACTURE RBEA62309-65 AS PER DWG Supplier: Thibert Printing Certificate of Descriptions: conformity is required

39288

MAR 13 2018

DAS
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9-89

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEA62309-65P	Laminated Location Card	6 Ea (1 ea)	100-Purchasing	5053655

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEA62309-65P	6	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Lot/TV Effective : _____		MRB (QSI042) Approval	
Description		Job No: 173937 Mfg Date: 03/21/18 Packaging Change No: Operation: Revision: Serial No/Batch: S053656 PART NO: RBEA62309-65 Laminated Location Card 			
		Completed By		Lead hand / Supervisor Approval Verification	
		QC / QA Coordinator Approval			

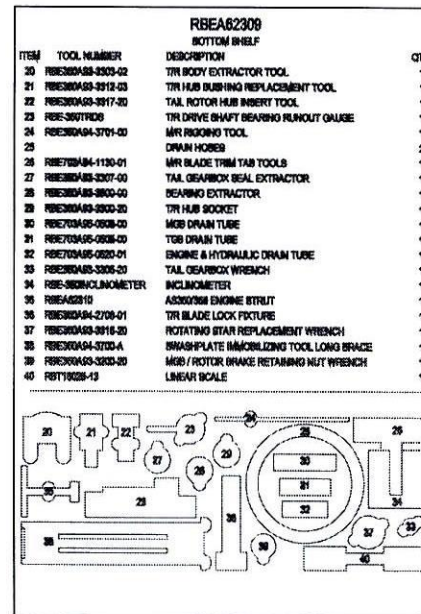
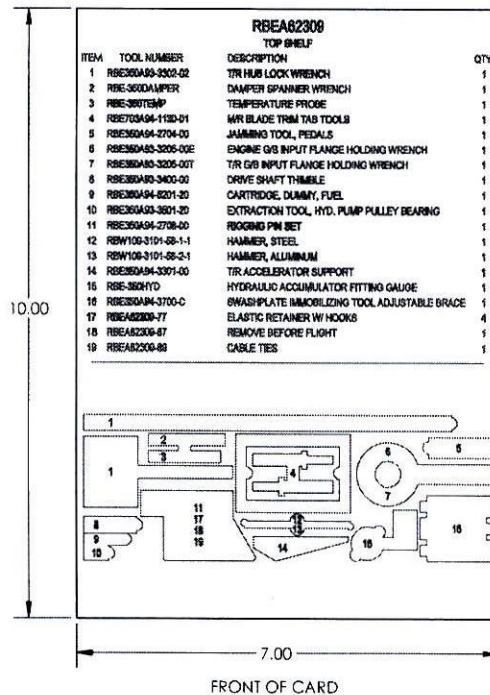
Root Cause			
Environment	☐	No f	☐
Design	☐	Open	☐
Doc/Data	☐	Off.	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter	Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes	Loss/Surge Program Aging Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center
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Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-A5 RECONFIGURED TOP AND BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. ADDED LAMINATED LOCATOR CARD AND LANYARD COMPONENTS.	9/22/2009	WF	
3		-A5 REARRANGED TOP AND BOTTOM SHELF CUSHIONS TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. CH'D CARD INFORMATION FOR LA 5.	2/18/2010	RJC	
4		-A5 UPDATED CARD	3/9/2010	WF	
6		-A5 UPDATED CARD	2/27/2012	RJC	DW
7		-A5 UPDATED CARD	1/9/2013	RJC	SE
7A		-A5 CORRECTED ITEM QTY FROM RBEA62309-02 TO RBEA62309-20. CH'D F QTY FROM 8 TO 1. ADDED 1 DRAB HOSE QTY 2. CH'D LOCATION D1 & D2 TO D, AND X1, X2, & X3 TO X.	4/11/2013	RJC	RJC
8		-A5 CORRECTED T/N & TOOL DESCRIPTION TO MATCH CURRENT DRAWINGS.	10/24/2013	CFJ	DW
10	15-0038	-A5 CH'D CARD TO SHOW NEW TOOL LAYOUT WITH SNAP-ON INCHMETER.	2/11/2015	DPD	JAC
11	16-0149	-A5 REARRANGED TOOLS TOP AND BOTTOM. ADDED RBEW109-3101-SB-1, FBW109-3101-SB-2, RBT1025-13, -37, -38, & -39.	9/20/2016	RJC	JAC
12	17-0012	-A5 REARRANGED TOOLS ON BOTTOM SHELF. UPDATED ITEM 12 & 13 TOOL NUMBERS.	1/24/2017	SM	JAC



NOTE:
CARD PAPER IS TO BE RED. PRINTED ON FRONT AND BACK AS SHOWN, AND THEN PLASTIC LAMINATED. THE CARD WILL THEN BE ATTACHED TO A LANYARD WITH A GROMMET. THE OTHER END OF THE LANYARD WILL BE ATTACHED TO THE REAR WHEEL HOUSING THROUGH A DRILLED HOLE. BEING CAREFUL SO THAT THE WHEEL ISN'T DAMAGED AND THAT THE WHEEL ROTATES FREELY.

DART AEROSPACE	
TITLE AS350/355 FIELD MAINTANANCE KIT	
DWG NO. RBEA62309-65	REV 12
MATERIAL LAMINATED CARD	
TEXT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS 2/16 XX ± .03 X ± .1 ANGLES 45° SURFACES = 125
1. BREAK ALL SHARP EDGES .015 ± .05" OR .0158	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
DPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE: 1:2	
DATE: 9/20/2016	
SHEET 8 OF 8	

LAMINATED LOCATION CARD

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039288**

Supplier: THI001-VC
Thibert Printing
366 Chamberlain St
Hawkesbury
ON
K6A 2R4 Canada
Phone: 613 632 8711
Fax: 613 632 5775

PO No: PO039288

PO Date: 3/13/18

Due Date: 3/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

MAR 14 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	RBEA62309-65P			Laminated Location Card As Per Dwg RBEA62309-65 Rev. 12	Firmed	3/21/18	30 Ea	0 Ea	30 Ea	\$4.00/Ea	\$120.00

Line Item Note job# 173937

Grand Total: \$120.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/13/18 10:00 AM dart.lavoie.chantal

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Hawkesbury, ON
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mpthibert@outlook.com

PACKING SLIP BON DE LIVRAISON

10869

YOUR P.O. NO.:/VOTRE NO. DE COMMANDE:
039288
DATE SHIPPED / EXPÉDIÉ:
MARCH 19/18

CUSTOMER CLIENT: DON NEWSMOR I.T. NO.: _____
ADDRESS ADRESSE: _____ ACCOUNT NO.: _____
SHIPPED TO EXPÉDIÉ À: _____ SHIPPED VIA: **OUR DELIVERY**

ITEM	QUANTITY QUANTITÉ	DESCRIPTION
	30	RED CARDS RBA 62309-65

RECEIVED BY:
REÇU PAR: